

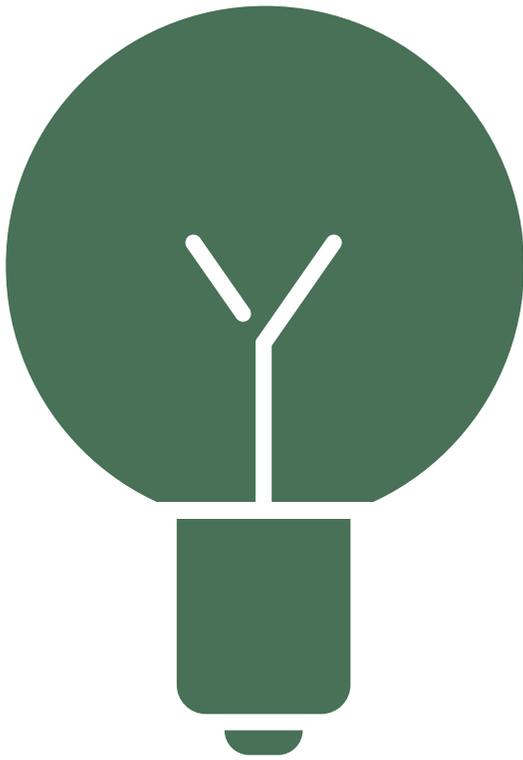
**sapa:**

**THE  
REFERENCE  
BOOK**

Inspiring creativity

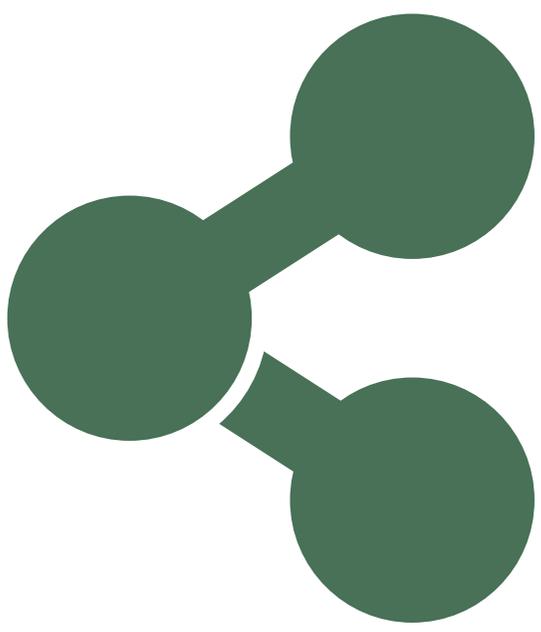


The seven principles  
of outstanding  
partnerships



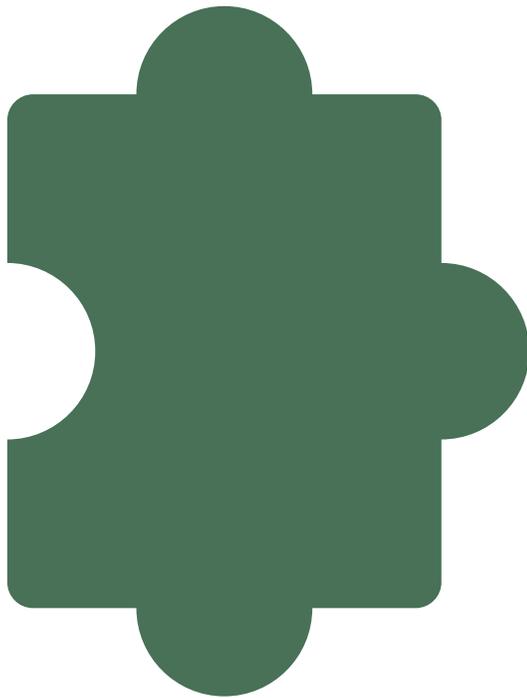
# 1. Involvement from the start

From the earliest design stages on we lead you to the most suitable aluminium facade and fenestration system, whether it be a standard or bespoke, custom built solution.



## 2. Sharing of expertise

We gather global insights and experiences by analysing successes and constraints. Also we constantly cross reference knowledge from all domains and segments we are active in.



### 3. Simplicity in design

We design our products with ease of use in mind. Simple, reliable, easy and intuitive to operate but also extremely straightforward to manufacture and install.



## 4. Making reliable products

Your peace of mind is paramount. Therefore we only release our building solutions following thorough development and testing procedures and after proper, comprehensive certification.



5.

## Teaming up with professionals worldwide

Our fabricator network in 24 countries takes on your project realisation. People in the network are continuously trained to reach consistent levels of performance.



## 6. Embodying vertical integration

We design and test but also extrude. We deliver surface finished aluminium profiles with thermal breaks. We support on site installation and provide post-sales assistance.



7.

## Engineering and software to support

**SapaLogic** is a user-friendly calculation program for fast, efficient and complete calculation of windows, doors, structures, curtain walls and conservatories.

**SapaThermic** is a detailed thermal simulation software for doors, windows, sliding systems and curtain walls.

Adding value and architectural excellence to every project has been Sapa Building System's mission from the beginning. That is why we provide market leading architectural aluminium solutions that are innovative, energy efficient and environmentally sustainable.

#### **EUROPE**

// Austria  
// Belgium  
// Czech Republic  
// Denmark  
// Finland  
// France  
// Germany  
// Italy  
// Lithuania  
// Luxembourg  
// Netherlands  
// Norway  
// Poland  
// Portugal  
// Slovakia  
// Spain  
// Sweden  
// Switzerland  
// Turkey  
// United Kingdom

#### **REST OF THE WORLD**

// Angola  
// Australia  
// China  
// India  
// Ivory Coast  
// Morocco  
// Mozambique  
// Qatar  
// South Africa  
// United Arab Emirates  
// USA



Working  
on the new  
Siemens  
headquarters



SIEMENS

SIEMENS  
beginning of life

Siemens, the world's largest supplier of sustainable and environmental solutions, recently moved into impressive new headquarters in Munich. Exciting architecture, character, transparency, openness, sustainability, energy-efficiency... are but a few attributes to describe the futuristic project. In close collaboration with Strabag AG, Direction AO Metallica, the construction company, and Henning Larsen Architects, Sapa was entrusted with the complex, unitised curtain-walling, encompassing facades, windows and doors. The 45,000 m<sup>2</sup> building has been certified DGNB Platinum and LEED Platinum.



### **Part of the Munich community**

The new complex not only serves Siemens' own employees, it also allows for interaction with the broader community through the open and publicly accessible ground floor counting several courtyards, cafés, restaurants, other public facilities and even a fountain. Pedestrians and cyclists alike can use the public space as a handy passage to other parts of the town. This was Siemens' way to give something back to the community of the city that had been hosting the company since the start.

### **Sapa fits the bill**

Siemens and Henning Larsen Architects had set their goals and minds on sustainable, energy-efficient and creative solutions to shape the skyline and facades of the impressive building. Sapa's unitised curtain-walling solutions with distinct industrial look perfectly fitted the bill. Also the low-energy character of the Sapa solutions completely filled Siemens' needs. It was immediately clear that the trustworthiness, global experience and client-centered approach of Sapa would stand for an important added value in the designing and building process. Furthermore Sapa's important and flexible extrusion capacities added to the reliability of the Sapa offering.

### **Rounding edges without cutting corners**

The building is composed of different volumes, held together by a vertical 'spine' and culminating in a central roofed courtyard. One of the most distinctive features of the building is the frequent use of rounded corners combining vertical and inclined facades. These demanded extraordinary efforts and ingenuity from Sapa and Strabag, since not only the profiles, but also the glass for the windows had to be well connected. Many edges have been rounded, but on the quality and technology side no corners have been cut!

### **Multiple challenges**

Sapa engineers and specialists have been confronted with a series of challenges, making this one of the most complex but rewarding projects they have ever worked on. The industrial looking unitised curtain-wall system with 64 mm side line had to be devised from scratch. Furthermore bent as well as distorted profiles and glass had to be fabricated. In fact, more than 70 different and newly designed profiles have been integrated in the building. Combining vertical and inclined facades also asked for ingenious out-of-the-box solutions.

Siemens' clear commitment to Munich strengthens our city as a location for the future. The new Siemens corporate campus is a showpiece of sustainable and responsible urban development, enhancing the attractiveness of our city center and making Munich even greener.

Christian Ude,  
Former mayor of Munich



In our new corporate headquarters, we want to establish a symbol that stands for working together, for integration into society and for taking action towards more sustainability.

Joe Kaeser,  
President & CEO Siemens



### **Impressive numbers**

Some facts and numbers attesting to the project's complexity: 2 types of glass thickness were used (54 and 68 mm), 1,200 Pa was required for the facades and 750 Pa for the windows, all unitised facades together totaled 15,000 m<sup>2</sup>, 400 motorised inclined windows were used in a tilted application and 600 windows in a vertical application. The latter weighed in at 130 kg for the turn & tilt version and at 200 kg for the turn version for which special friction stays had to be developed. All 1,000 windows came from the Avantis 95 series, the 50 glazed doors were based on Avantis 75 but customised to Siemens' specific needs in a structural glazed design.

### **Stunning architecture**

Henning Larsen Architects devised a contemporary reinterpretation of the original building's neoclassical style. With lots of glass and, of course, making ample use of Siemens' photovoltaic technology. The building consists of one volume where four rectangular, rounded courtyards are cut out. Due to the large glass surfaces, employees have visual contact with their colleagues across the courtyards. The old Siemens headquarters, the Ludwig Ferdinand Palace, have been restored by Henning Larsen Architects and seamlessly integrated with the new construction.

### **Highest sustainability standards**

Coupling the Siemens and Sapa technologies has led to the highest standards for sustainability. The new building consumes 90% less electricity and uses 75% less water than its predecessor. The tilted inner facades increase the amount of penetrating natural light, thus reducing the need for artificial lighting. 30,000 data points are used to control heating, ventilation and air conditioning. Employees can adjust heating, ventilation and air conditioning in their areas as needed. Consequently the building has been certified DGNB Platinum and LEED Platinum.

From day one the Siemens building has become part of Munich and offers this historic city a new architectural experience. Architecture is fundamentally about staging human interaction - and in the new Siemens building architecture stages an open and inviting gesture to Munich and the surrounding world. This achievement makes me proud.

Prof. Louis Becker, Principal, Partner of Henning Larsen Architects

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## OFFICE

### **Styria Media Center**

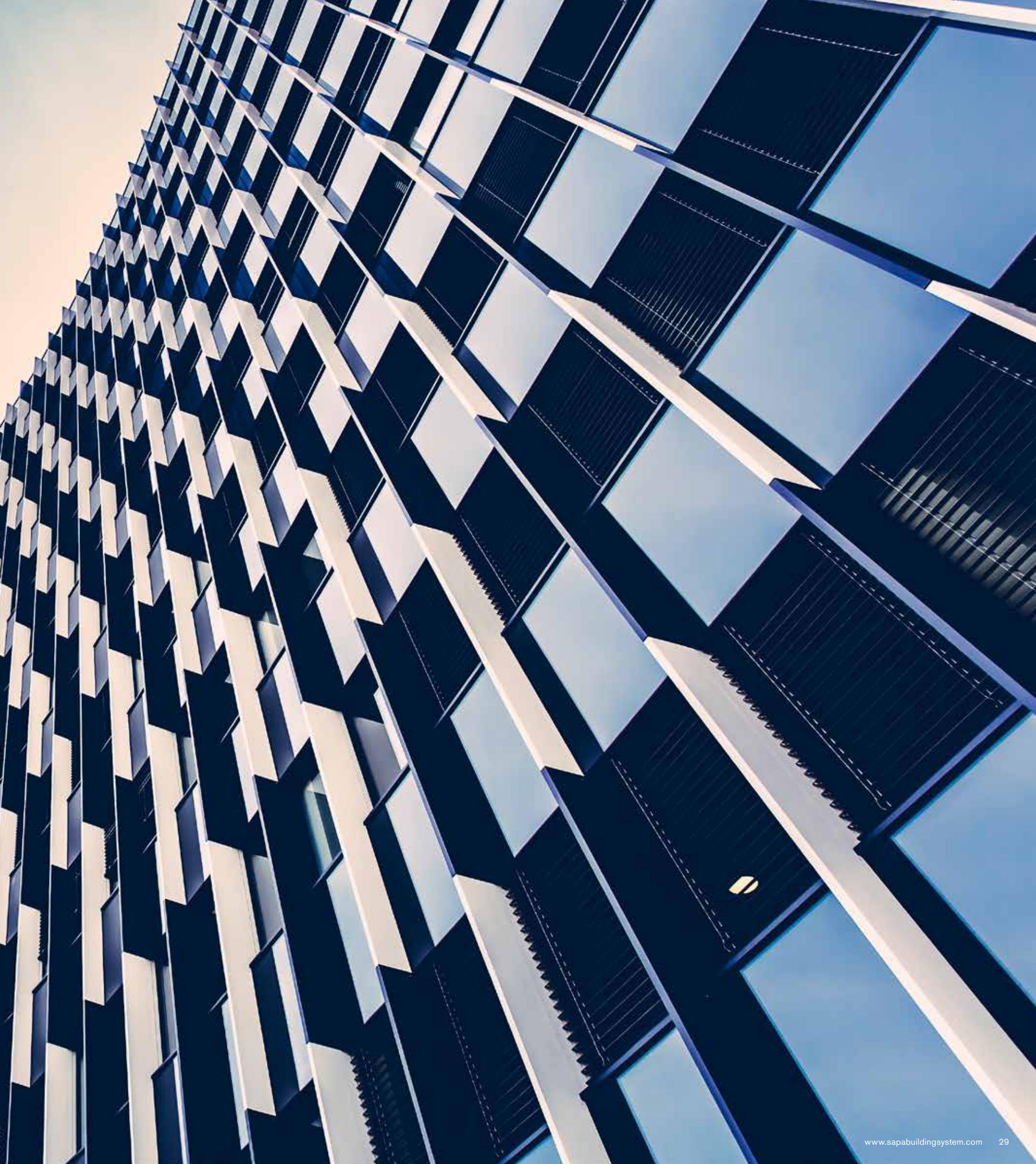
Graz - Austria

Styria, which was founded in 1869, is one of the leading media groups in Austria, Croatia and Slovenia. With 3,084 employees, Styria Media Group generated a market revenue of 427 million euros in 2015.

Architect: ArchitekturConsult - DI Herfried Peyker

Fabricator: Alu Sommer

Contractor: Porr Bau GmbH. Hochbau







## HOTEL

### Hotel Park Dedeman Levent

Istanbul - Turkey

One of the city's leading buildings with its LEED Gold certified environmentally friendly construction and contemporary architecture.

Architect: Akan Mimarlık  
Contractor: Halk GYO



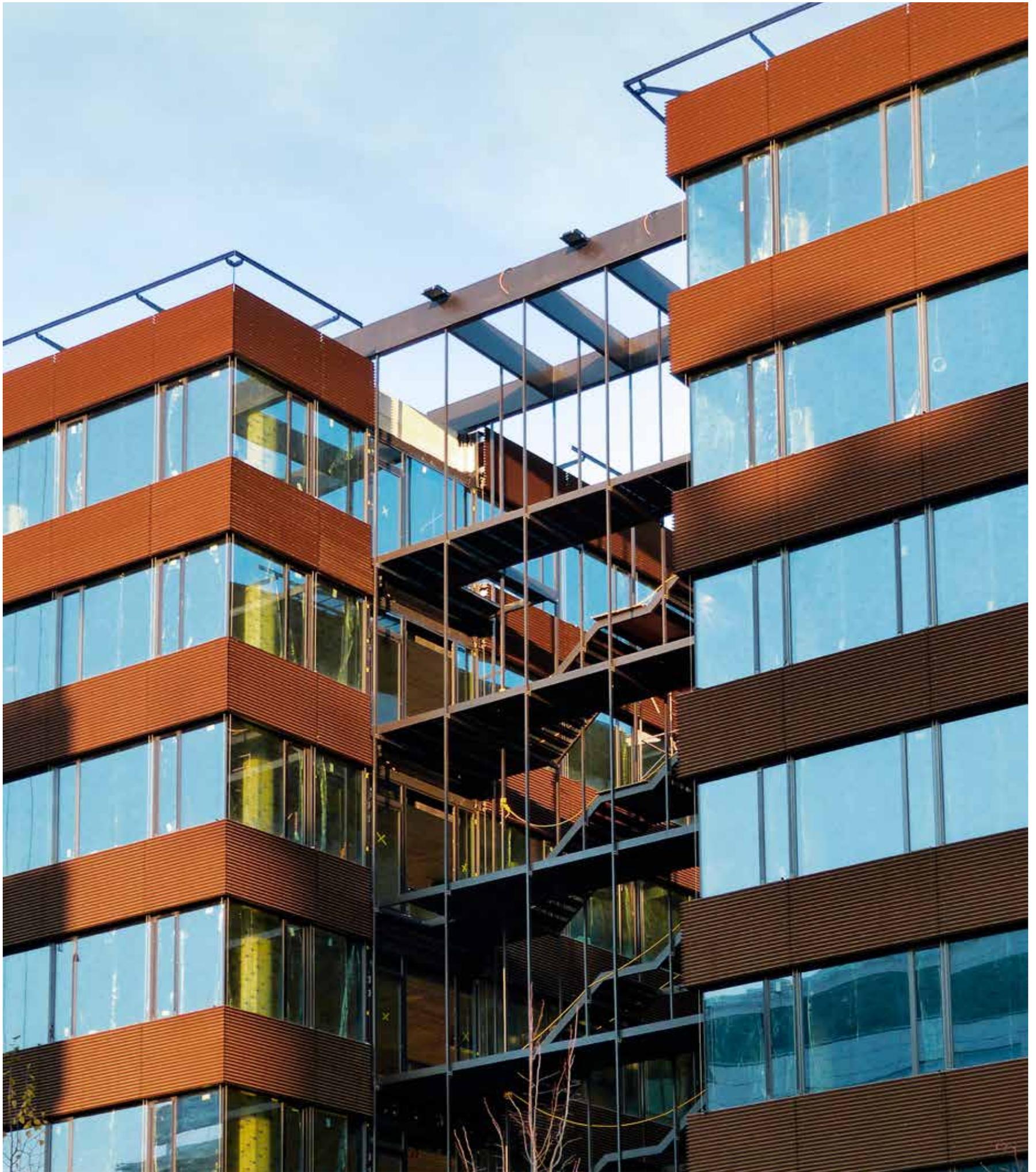


PARK DEEMAN

PARK DEEMAN  
HAZIRANDA ACILIYOR

PARK DEEMAN

APA GIZ





## OFFICE

### **BB Delta Centrum**

Prague - Czech Republic

A perfect example of a building with curtain walling. The building contains in total more than 22,000 m<sup>2</sup> of facades.

Architect: Aulík & Fišer architekti

Fabricator: OK mont S.T.M., Brno-Czech Republic



## OFFICE

### **Hoprom**

Kortrijk - Belgium

For this office-building a design-look needed to be created with attention to the environment where it stands.

Architect: De Volder Architecten

Fabricator: Alu Verschueren









Eyecatcher here is the minimalistic window Artline which is used almost throughout the whole building, allowing natural light to illuminate the offices inside.





OFFICE

**Luanda Financial Center**  
Luanda - Angola

Cidade Financeira is an administrative complex, located in Talatona, in the south zone of Luanda, and consists of a total of six buildings, destined to services and offices.

Architect: Costa Lopes  
Fabricator: Cociga Angola







## OFFICE

### Siemens Headquarters

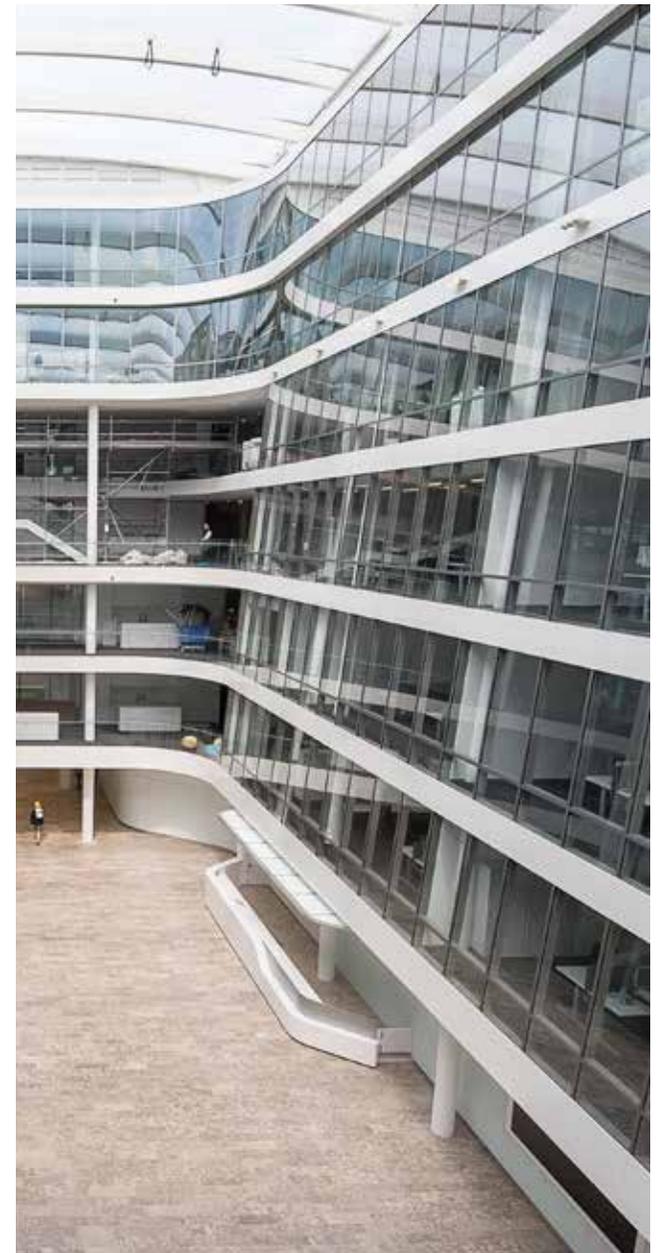
Munich - Germany

Sapa was entrusted with the complex, unitised curtain-walling, encompassing facades, windows and doors.

The 45,000 m<sup>2</sup> building has been certified DGNB Platinum and LEED Platinum.

Architect: Henning Larsen Architects

Fabricator: Strabag AG, Direction AO Metallica



One of the most distinctive features of the building is the frequent use of rounded corners combining vertical and inclined facades.





## HOUSING

### **Villa Jaune**

Helsinki - Finland

The villa's glazed walls add lightness to the sides of the building. For the glazed facade, minimalistic glass holders of only 32 mm were used in order to maximise the impression of lightness.

Architect: Professor Jyrki Tasa, Arkkitehdit NRT Oy  
Fabricator: Imera Oy

The glazed walls create the illusion of defying gravity.









HOTEL

**Centre de Thalasso**  
Cabourg - France

The beautifully crafted windows bathe the interior with natural light and enable guests to benefit fully from the sea views.

Architect: ROBINSON Architectes Associés  
Fabricator: STAB



## OFFICE

### General Electrics

Belfort - France

The General Electric building in Belfort, one of GE's earliest locations around the world, has just been refurbished and now boasts a very fine architectural flourish.

Architect: Architectes Atelier CEVIRGEN

Fabricator: France Fermetures

The more than three hundred high performance energy saving windows bear the Sapa name.





## HOUSING

### Villa Tuuli

Turku - Finland

This modern minimalistic villa incorporates three Artline sliding doors: two perpendicular in the ground floor courtyard with a floating corner, and a further one in the master bedroom leading onto the roof terrace.

Architect: SIGGE architects Oy, Pekka Mäki  
Fabricator: Alavus Alufront Oy









The house's style is minimalist modernism, with large opening glazed areas offering magnificent panoramic view over the sea and landscape all around.

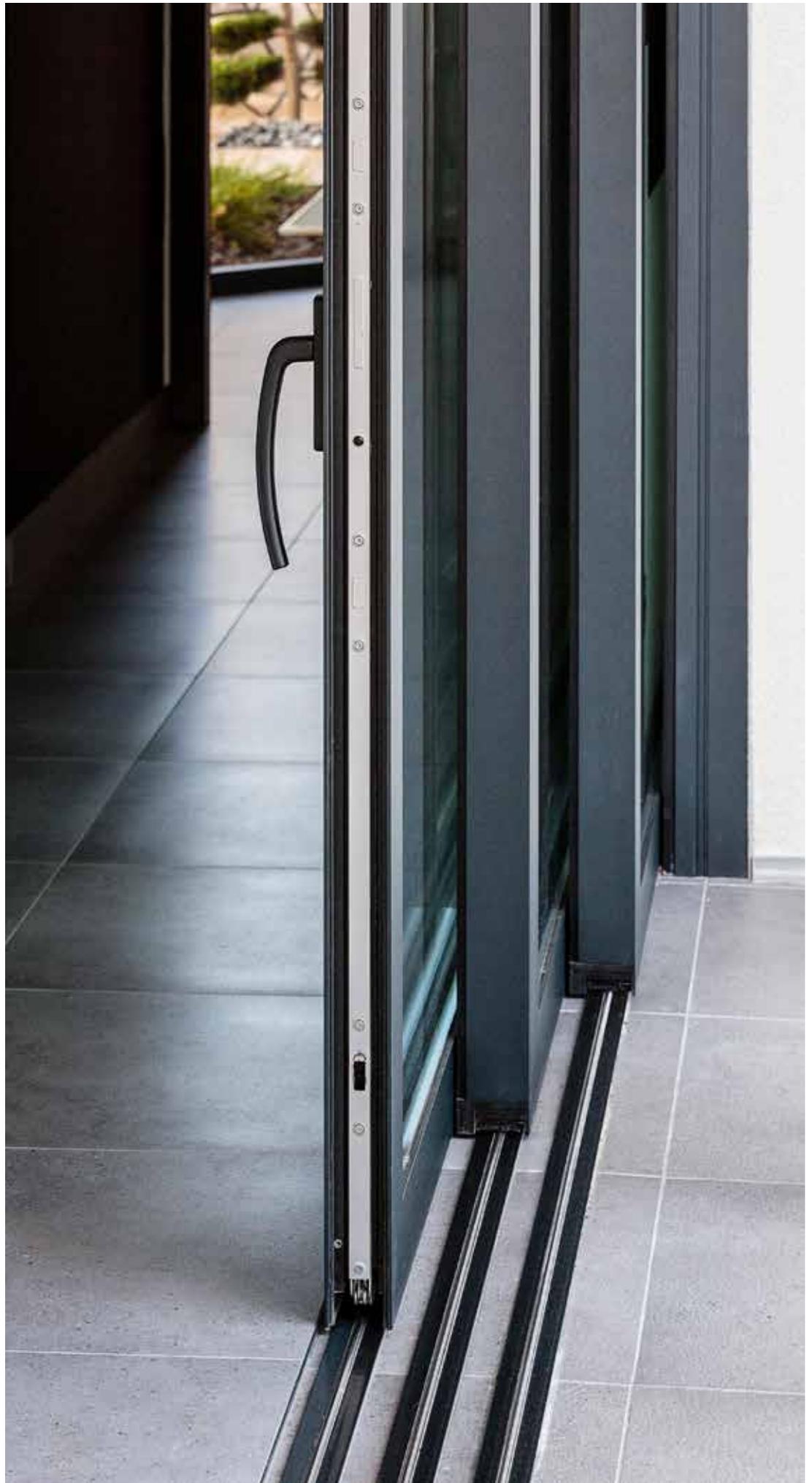
## HOUSING

### **Villa A**

Belfort - France

Architecturally designed villa with a Sapa triple track sliding door system that incorporates a "galendage" frame.

Architect: Atelier d'Architecture Robert Gomez  
Fabricator: France Fermetures





This built in design enables each of the door leaves to be fully retracted and concealed within the walls of the surrounding structure, creating an impressive 9 m wide opening in the building.



## EDUCATION

### **Ny-Krohnberg Skole**

Bergen - Norway

The shape and materials all reflect the red colour of the brick in the original building in a new multi-coloured glass facade.

Architect: Arkitektgruppen Cubus AS in partnership with Rambøll Norge AS (ARK)  
Fabricator: Bue Aluminium AS





## EDUCATION

### **Bournemouth University**

Bournemouth - United Kingdom

The facility provides over 2,900 m<sup>2</sup> of academic space for Bournemouth University, along with 392 student bedrooms and further communal areas.

Architect: Manson Architects

Fabricator: North Cheshire Windows

Contractor: Watkin Jones Construction



## OFFICE

### **Sede EDP**

Lisboa - Portugal

With its pure, imposing and unique shapes, EDP's new headquarters, is the new architectural landmark of Lisbon city.

Architect: Aires Mateus  
Fabricator: Martifer







The building is a new landmark in Lisbon city designed by Aires Mateus.





## OFFICE

### CNFPT

Strasbourg - France

Original creation developed in France.  
Double skin facade with curved  
elements and fire access openings.

Architect: Zundel, Paris

Fabricator: Spitz, Colmar / BE facade Interface 88

Contractor: Garrigue

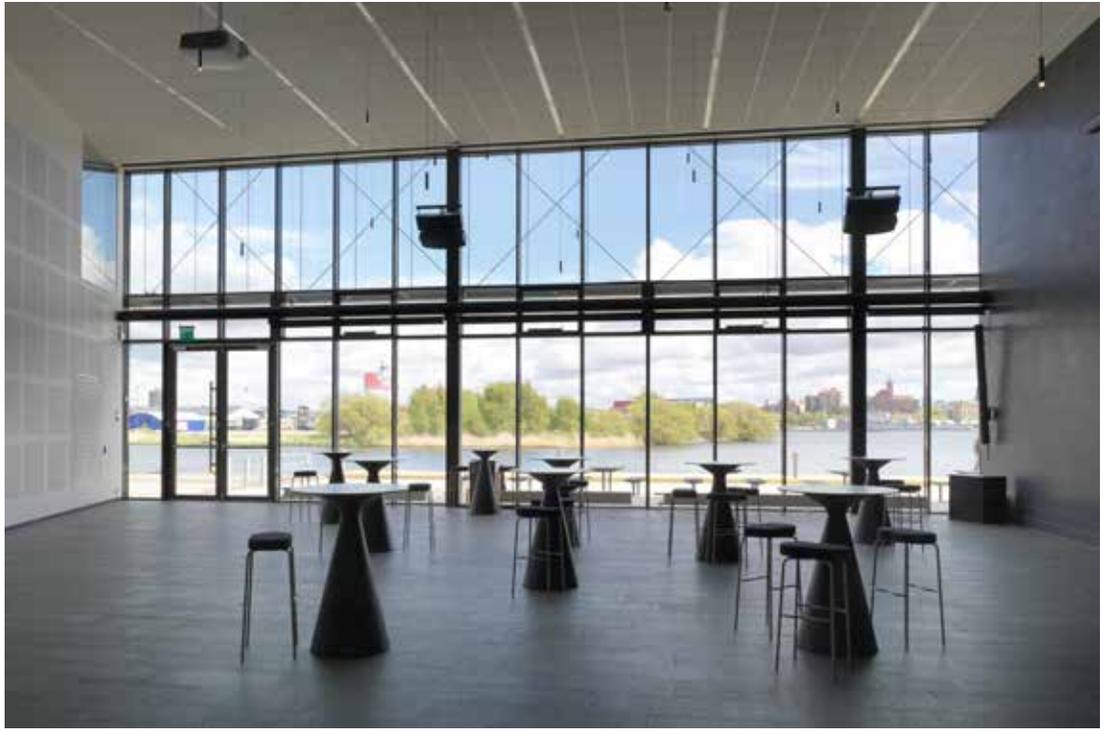






As a non-standard solution, the facade was rigorously tested for air-water-wind at Sapa's technical centre in Puget before construction began on site.





OFFICE

**Semcon Headquarters**  
Gothenburg - Sweden

The new headquarters is an open building with a double-skinned glass facade which makes it possible to use large areas of high-transparency glass.

Architect: Semrén & Månsson Arkitektkontor AB  
Fabricator: Göteborgs Glasmästeri AB  
Contractor: Semcon







## INDUSTRY

### **Gärstadverken**

Linköping - Sweden

The new waste heat boiler in Gärstad (the one to the right) has a chequered structure which is replicated in the large glazed facade, providing onlookers with a view into the workings of the building.

Architect: Winell & Jern arkitekter AB  
Fabricator: Alab Aluminiumsystem AB  
Contractor: Tekniska Verken i Linköping AB





## OFFICE

### **Solheimsgata 21**

Lillestrøm - Norway

The buildings facade utilises grey painted aluminium profiles with a combination of transparent and coloured glass for a hi-gloss polished appearance.

Architect: Arkitektene Fosse og Aasen AS

Fabricator: Nordmarkens Fasader AB

Contractor: Plantax AS

## LEISURE

### **Sport and Rehabilitation Center of Medical University**

Warsaw - Poland

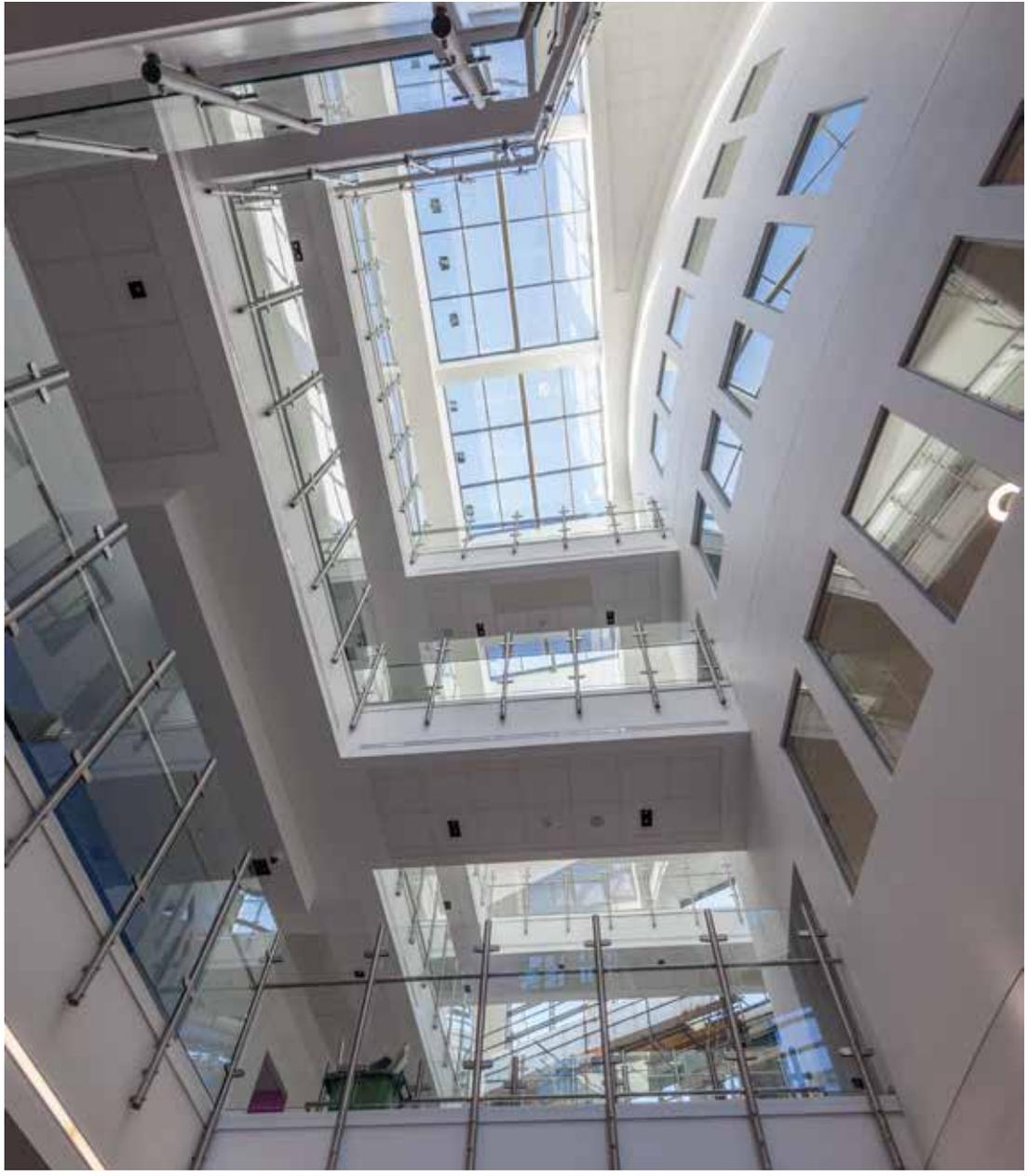
BIPV installation with more than  
1,500 m<sup>2</sup> of photovoltaic cells  
incorporated into the sports hall  
facade (photo) and adjacent  
swimming pool.

Architect: Kontrapunkt V-projekt, Aleksander Mirek  
Fabricator: AL-ITAL Paweł Rogowski









HOSPITAL

**Birmingham Dental Hospital**  
Birmingham - United Kingdom  
The Dental Hospital and School of Dentistry, as part of Birmingham Community Healthcare NHS Foundation Trust, provides a unique range of dental services for the people of West Midlands and further afield.

Architect: One Creative environments Ltd  
Fabricator: Trent valley Window & Door Company Ltd  
Contractor: Galliford Try Construction



## OFFICE

### IMA

Meaux - France

This training and research centre accommodates 2,000 apprentices and 1,500 auditors. It was designed based on an innovative, modular architectural approach using Sapa High-Performance solutions.

Architect: Emmanuelle COLBOC

Fabricator: STAB









## HOTEL

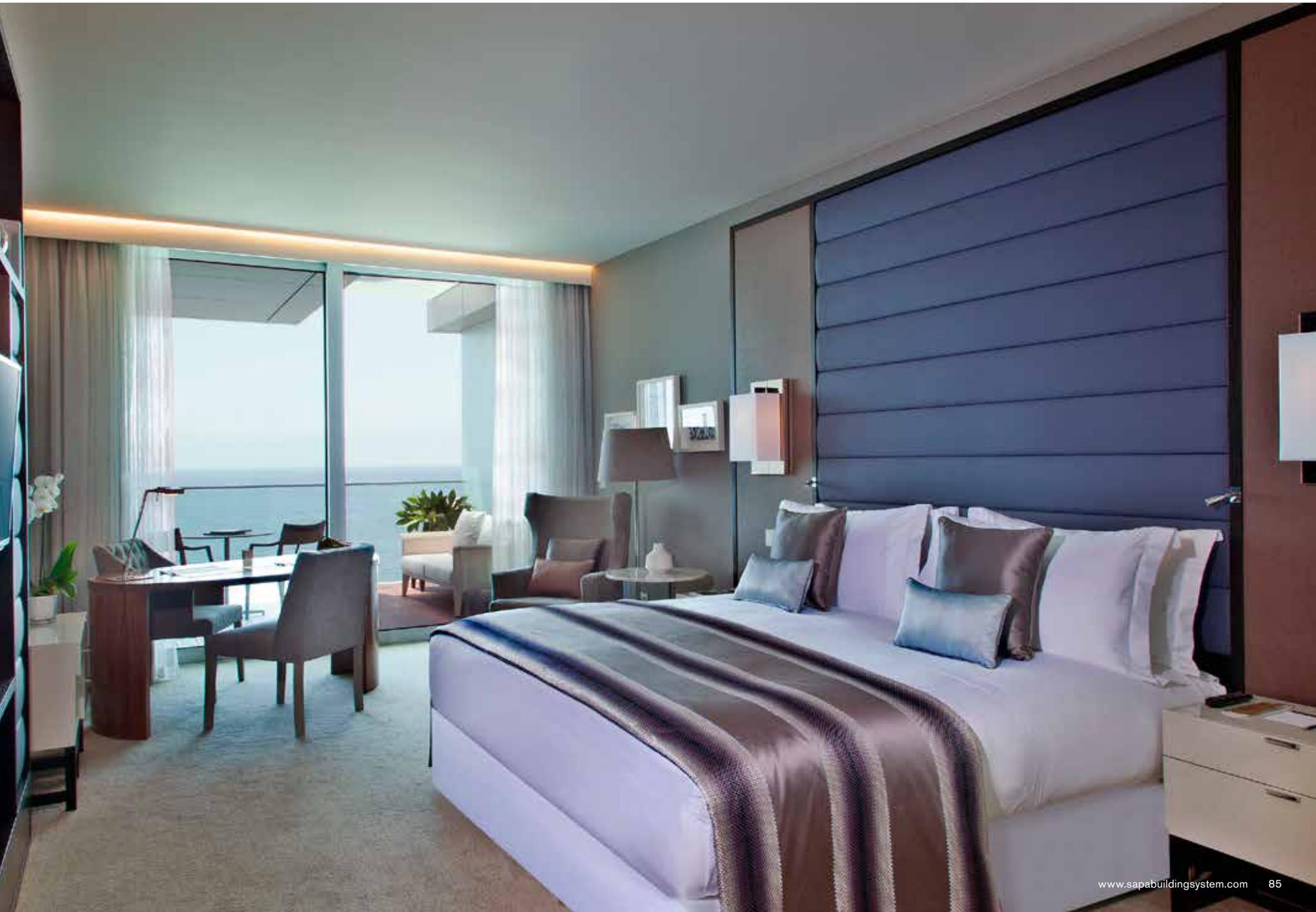
### Hotel Intercontinental

Estoril - Portugal

A luxury hotel in Cascais bay using Sapa Building System solutions. It is one of very few buildings in Portugal to receive certification from the National Laboratory of Civil Engineering (LNEC)

Architect: João Paciência  
Fabricator: Martifer





## HOUSING

### Private Home

Boortmeerbeek - Belgium

Large window allowing light to flood in. In this specific case the aluminium profiles were combined with other materials in order to be in line with the style of the house.

Architect: Berckmans.Niewold architecten  
Fabricator: Baeten - Van Es





This is currently Scandinavia's most environmentally friendly office building, certified with BREEAM - Outstanding.



## OFFICE

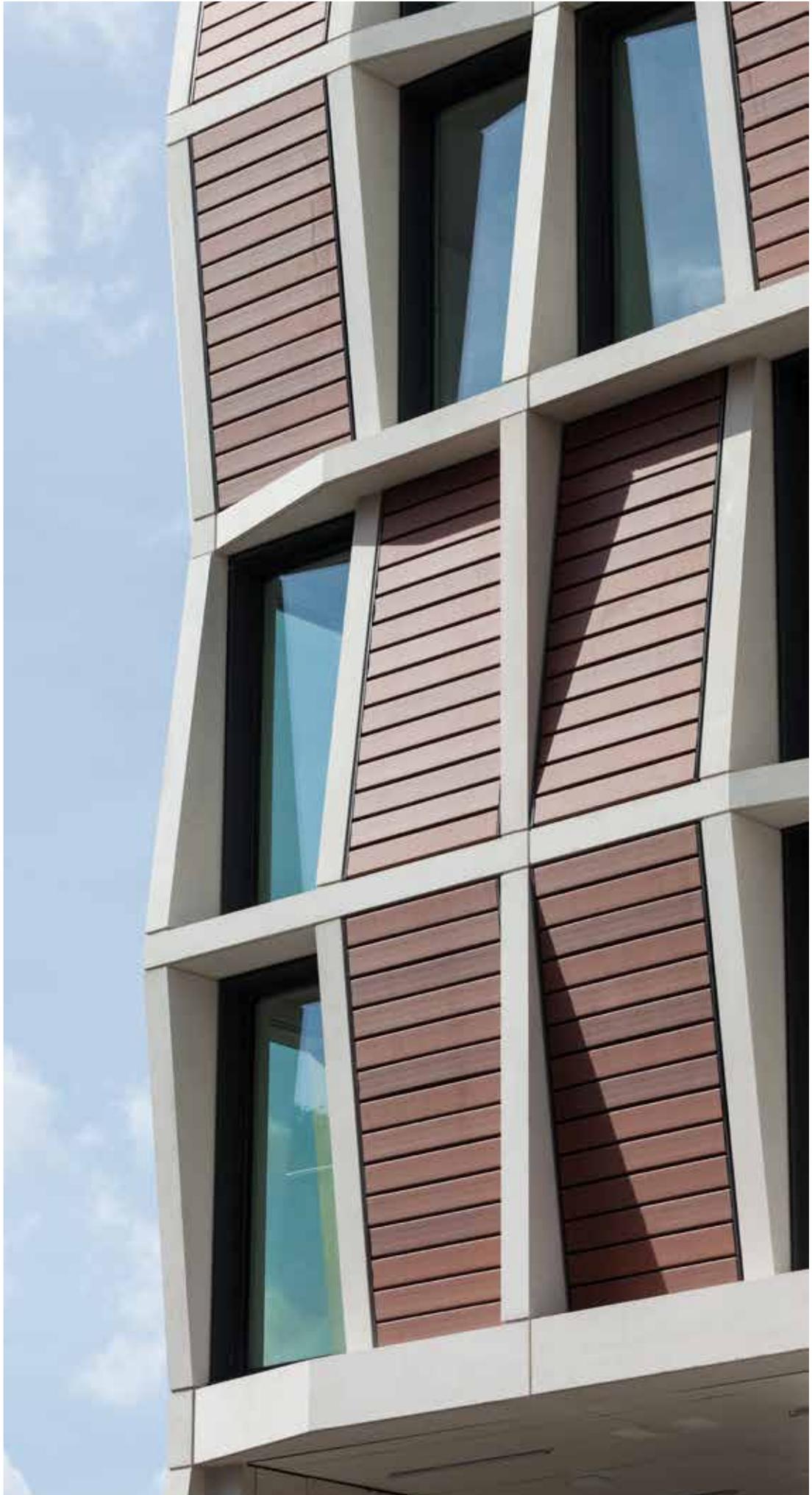
### **Hubhult Global Meeting Centre Malmö - Sweden**

From the overall geometry to the technical detail, the task was to create optimum energy efficient and sustainable solutions. One of the volumes is covered with solar panels on the facade.

Architect: Dorte Mandrup Arkitekter  
Fabricator: Preconal







## EDUCATION

### **60 Commercial Road**

London - United Kingdom

A new-build 19 storey student accommodation tower with a distinctive facade. Incorporating 417 student room units, communal spaces, sky lounge and 18<sup>th</sup> floor terrace.

Architect: Buckley Grey Yeoman

Fabricator: North Cheshire Windows Ltd

Contractor: Wates Construction

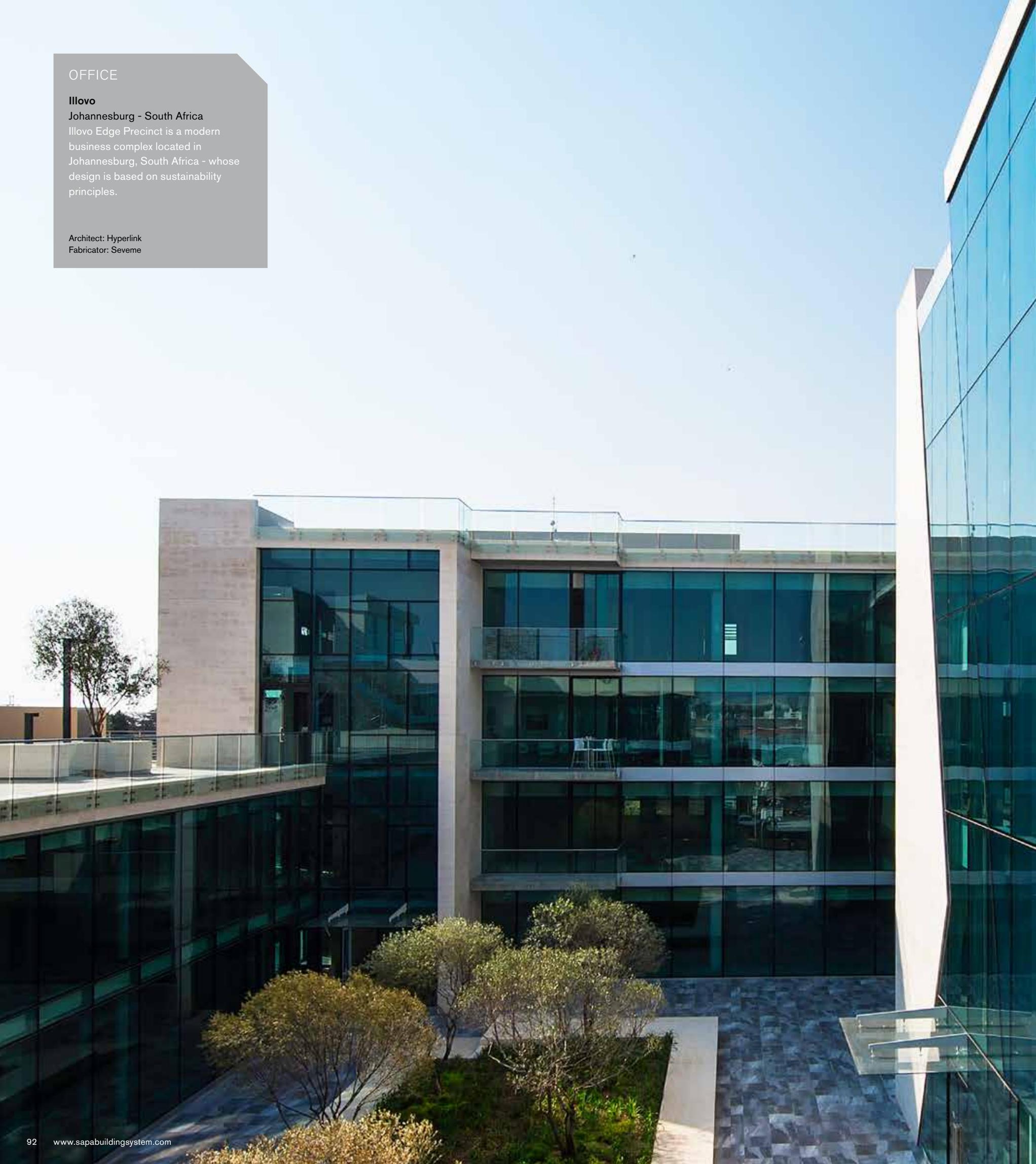
## OFFICE

### **Illovo**

**Johannesburg - South Africa**

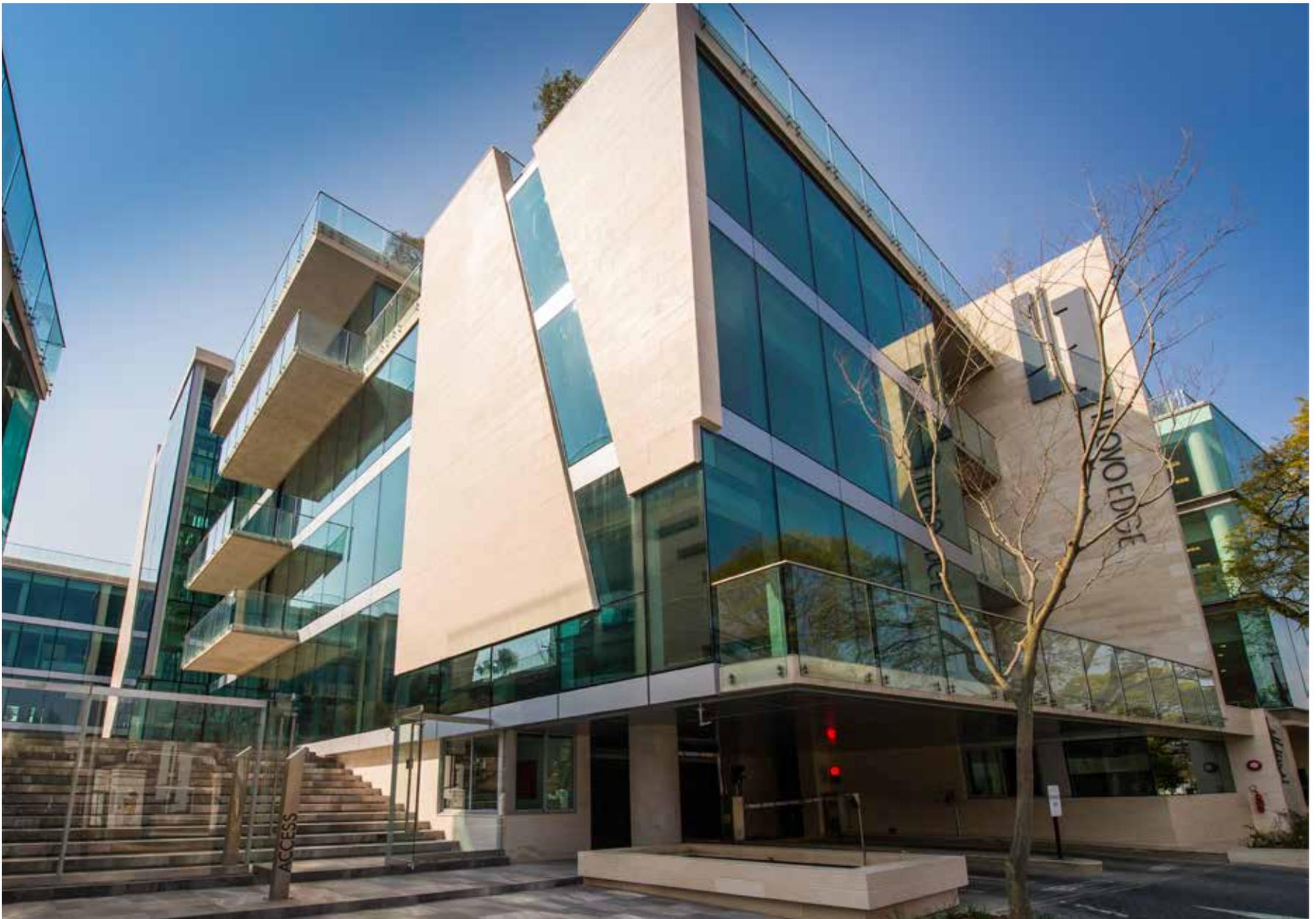
Illovo Edge Precinct is a modern business complex located in Johannesburg, South Africa - whose design is based on sustainability principles.

Architect: Hyperlink  
Fabricator: Seveme





Support and guidance from Sapa ensured the correct energy efficient products were used on the project, and with the addition of solar panels the building is not only sustainable but also a fantastic place to work.



Photography: Brice Robert



## OFFICE

### **MAX IV Laboratory**

Lund - Sweden

The office building has a steel frame with an exterior of white, horizontal aluminium panels, with two strips of windows on each floor. Each strip of windows has external horizontal solar shades in aluminium, painted white.

Architect: FOJAB arkitekter

Fabricator: Alab Aluminiumsystem AB

Developer: PEAB Sverige AB

MAX IV is the next-generation synchrotron radiation facility in Lund, Sweden. It is the strongest of its kind in the world.







The entire facility has been given Green Building approval and a gold rating by the Sweden Green Building Council.



## OFFICE

### **Gevaco Advocaten**

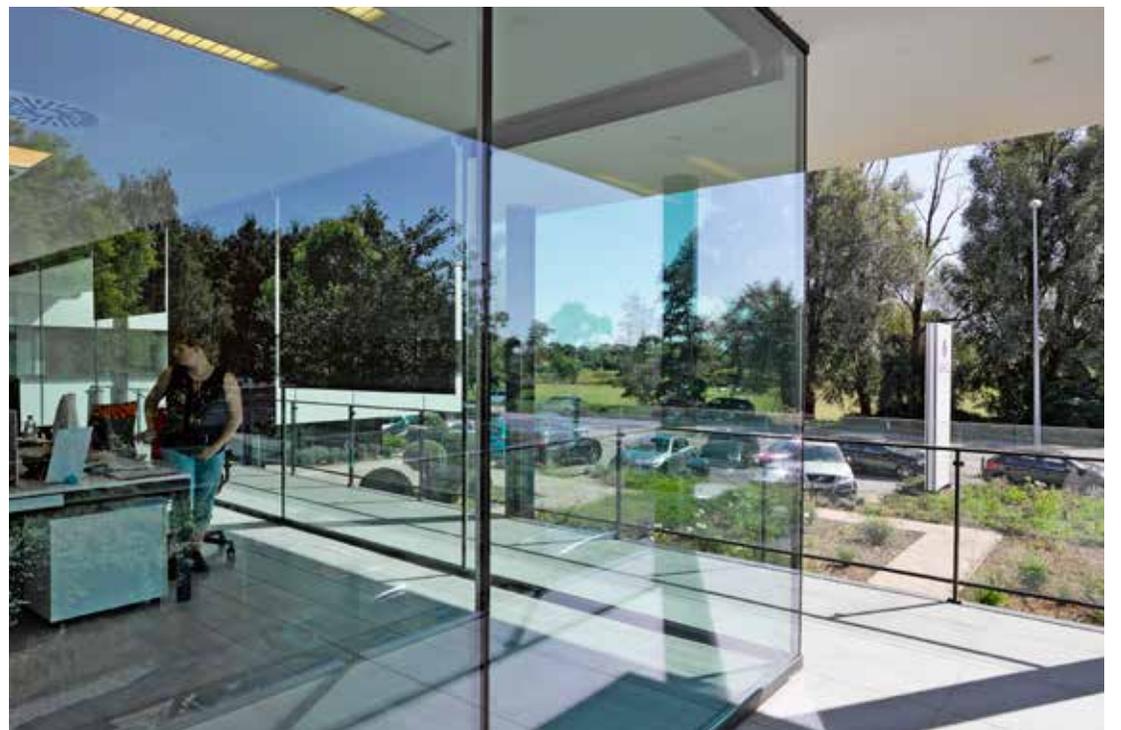
Beringen - Belgium

Large glazed surfaces were used to encourage the work environment. It is ideal to let the office be flooded with natural light and give the building a modern and architectural look.

Architect: D&D Architecten

Fabricator: Van Hout - Alu Construct nv





## HOTEL

### **Spinnhuset**

Norrköping - Sweden

It's Norrköping's most modern hotel and certified according to the BREEAM environmental management system with the rating "very good".

Architect: Diabas Arkitekter

Fabricator: Alab Aluminiumsystem AB

# COMFORT HOTEL NORRKÖPING





## TRANSPORT

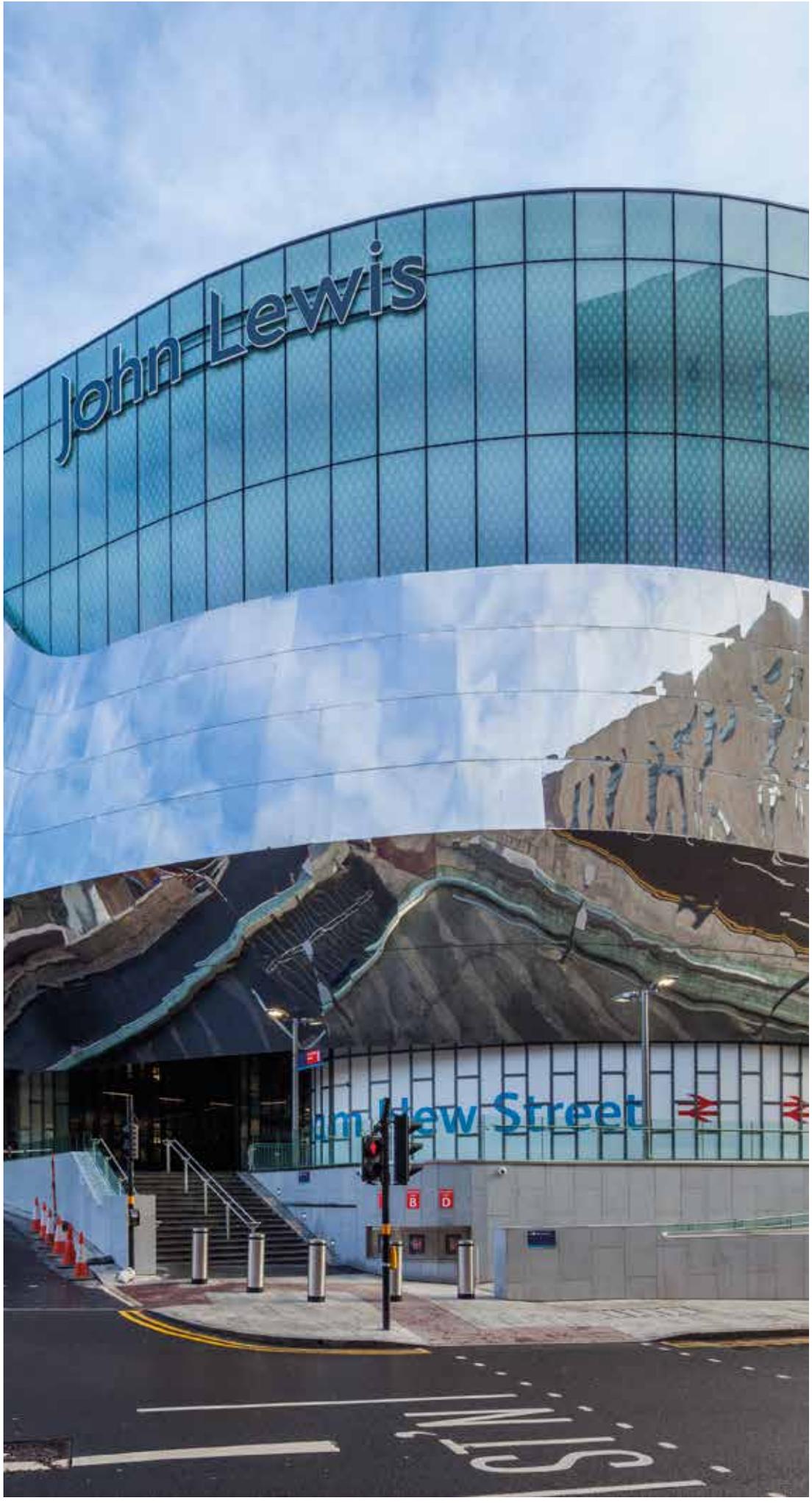
### Grand Central

Birmingham - United Kingdom

The renovated Grand Central train station in Birmingham features Sapa blast resistant curtain wall and door systems, providing the robustness needed for everyday use with added safety and security.

Architect: Atkins  
Fabricator: Martifer









John Lewis

WELCOME  
TO GRAND CENTRAL

Birmingham New Street

John Lewis





## EDUCATION

### **World Maritime University**

Malmö - Sweden

The project consists of a 3,000 m<sup>2</sup> extension to the existing port office. The old and new building are linked by a glass-covered atrium.

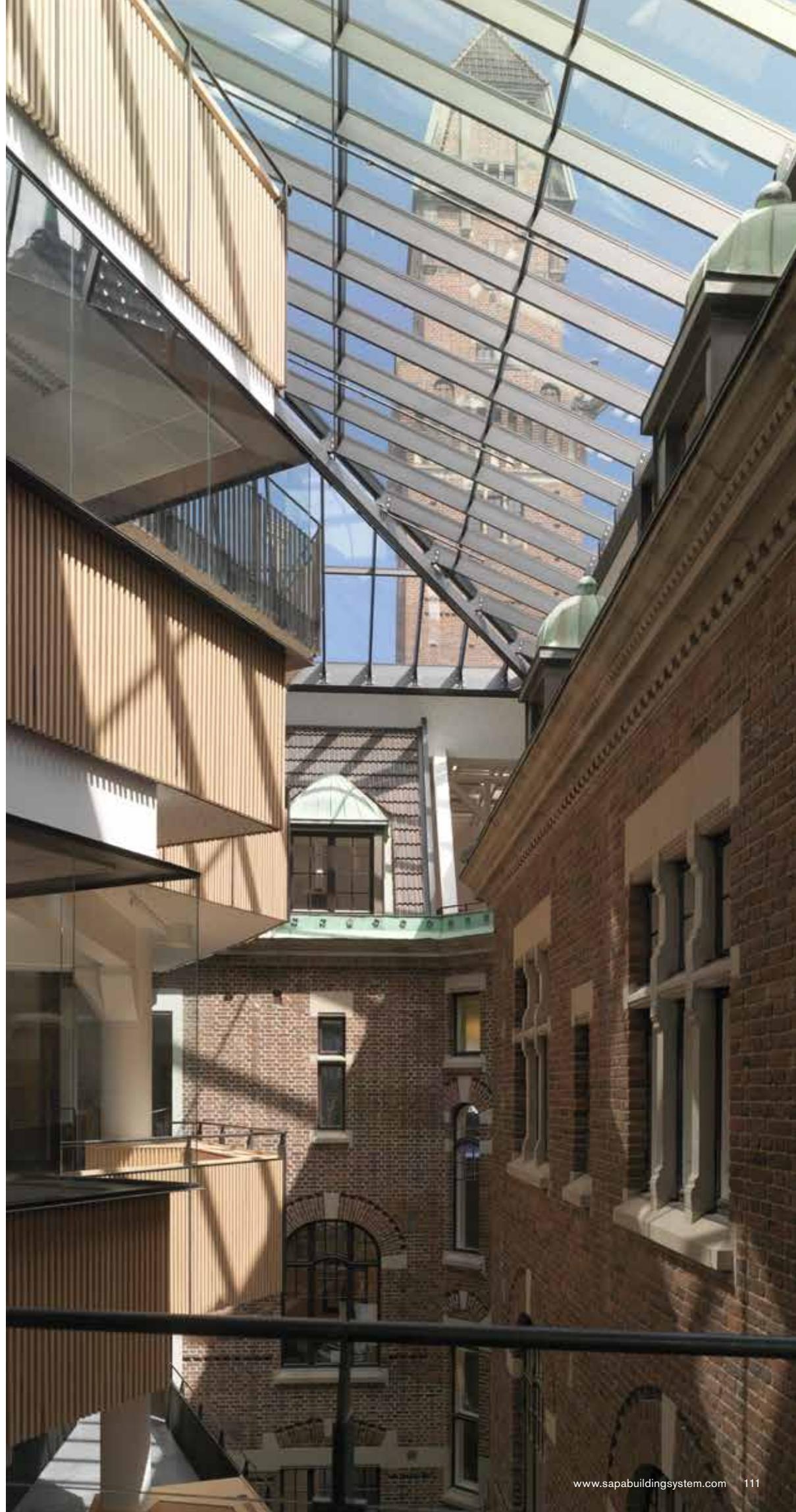
Architect: Terroir & Kim Utzon Arkitekter A/S

Fabricator: Preconal Fasad AB

The extension consists in a building that stands as a separate entity, slightly rotated in relation to the existing building and with its own distinct sculptural language.



The new building is entirely made up of unbroken triangular wall surfaces. Natural light floods into the new building through the large shards that separate the solid facets.







## OFFICE

### **Ashrafieh Towers**

Beirut - Lebanon

Located in the oldest and most charming part of Ashrafieh, Beirut. While taking advantage of the quietness of a pure residential area, the 25-storey skyscraper is surrounded by prestigious restaurants, hotels and shops.

Architect: Bureau Ghalayini

Fabricator: Tabet Enterprises

Contractor: Alusteel

## LEISURE

### Selby Leisure Center

Selby - United Kingdom

Built at a cost of £6,5 million, it includes two swimming pools, a sauna, a health and fitness centre, a class and exercise studio, activities and sports such as judo, dance sessions and children's activities.

Architect: Bradshaw Gass & Hope

Fabricator: NG Developments

Contractor: ESH Group





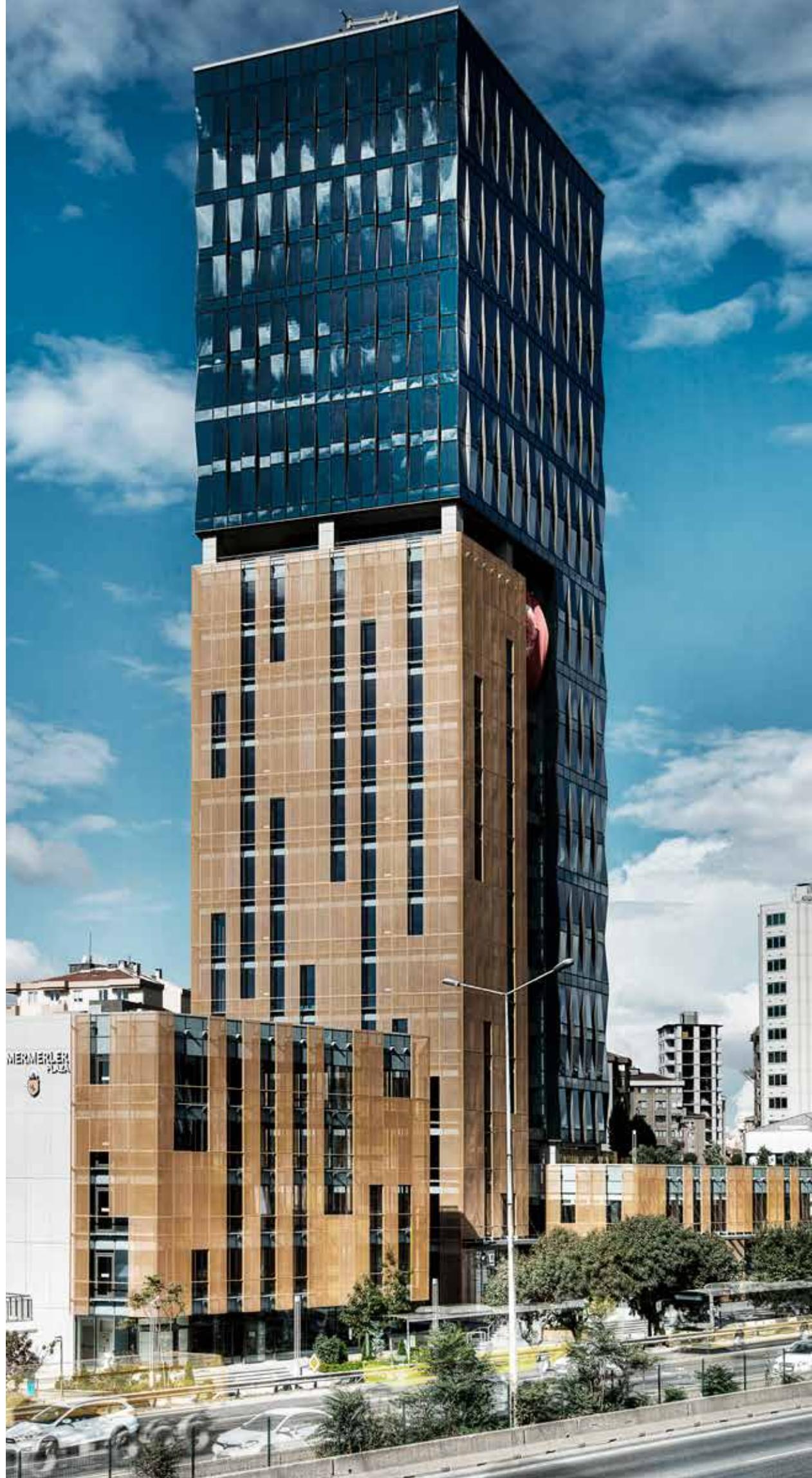
## OFFICE

### **Mermerler Plaza**

Istanbul - Turkey

Mermerler Plaza has tall wavy glass walls that provide a playful contrast to its shorter aluminium enveloped counterpart.

Architect: Ergün Mimarlık  
Contractor: Mermerler Group







The design incorporates randomised tan coloured sunscreens made from perforated aluminium sheets.



## EDUCATION

### **The View**

Newcastle - United Kingdom

The View offers a new concept in Newcastle student accommodation for the city's students. It features a mix of contemporary studio apartments and shared flats as well as a range of communal spaces.

Architect: Simpsonhaugh & Partners

Fabricator: Dane Architectural Systems Ltd

Contractor: George Downing Construction Ltd





## RETAIL

### Vistrap

Oostende - Belgium

For this project a curtain wall system was used as it was the perfect solution to maintain the obstinate soul of the building. The colors of the building relate to its environment, as it is located at the Belgian coast.

Architect: Lobelle Studiebureau bvba  
Fabricator: Eric Verstraete nv  
Contractor: Van Huele Gebroeders NV





## EDUCATION

### **Castings House**

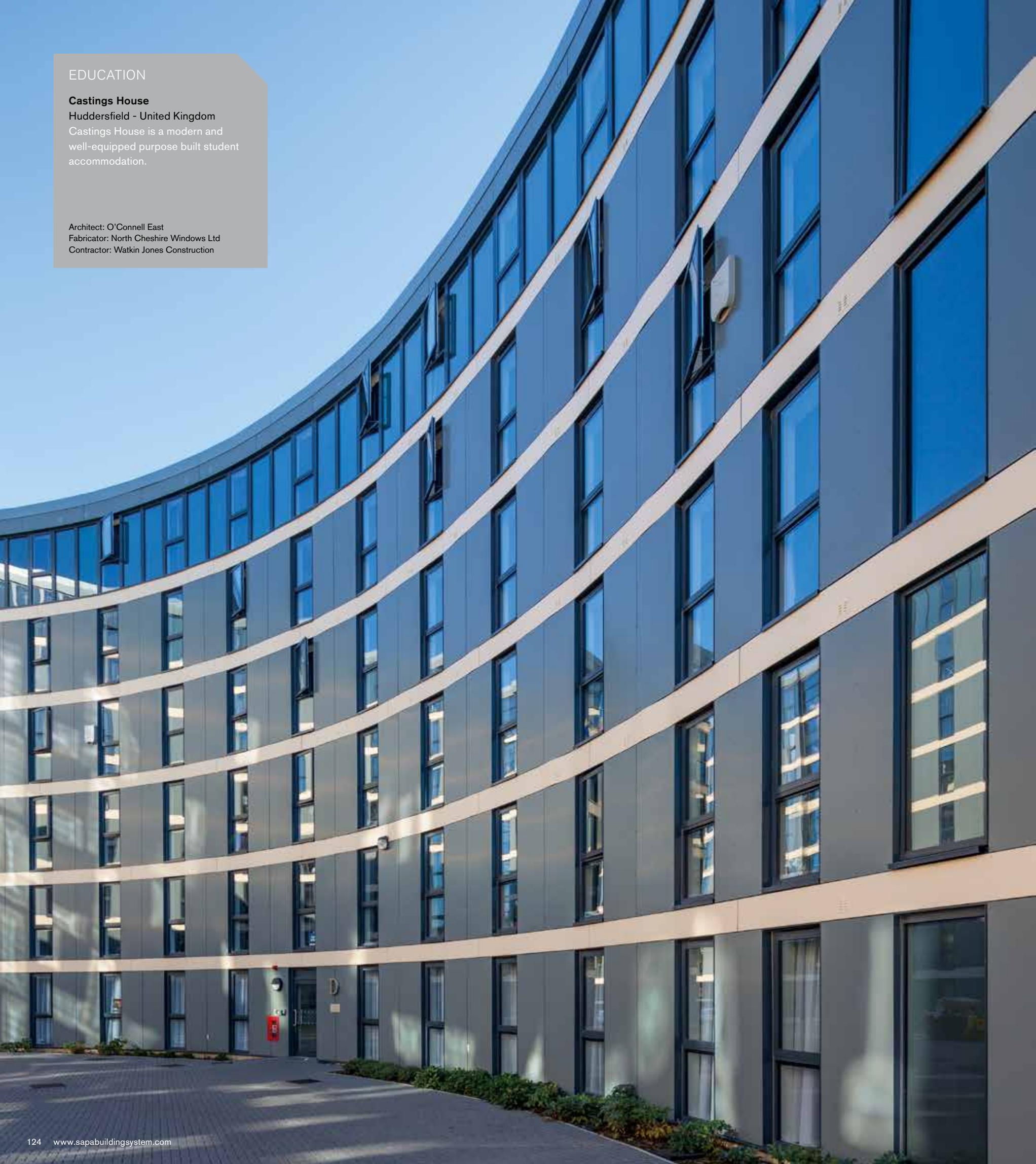
Huddersfield - United Kingdom

Castings House is a modern and well-equipped purpose built student accommodation.

Architect: O'Connell East

Fabricator: North Cheshire Windows Ltd

Contractor: Watkin Jones Construction





## OFFICE

### **Order of Engineers and Architects** Tripoli - Lebanon

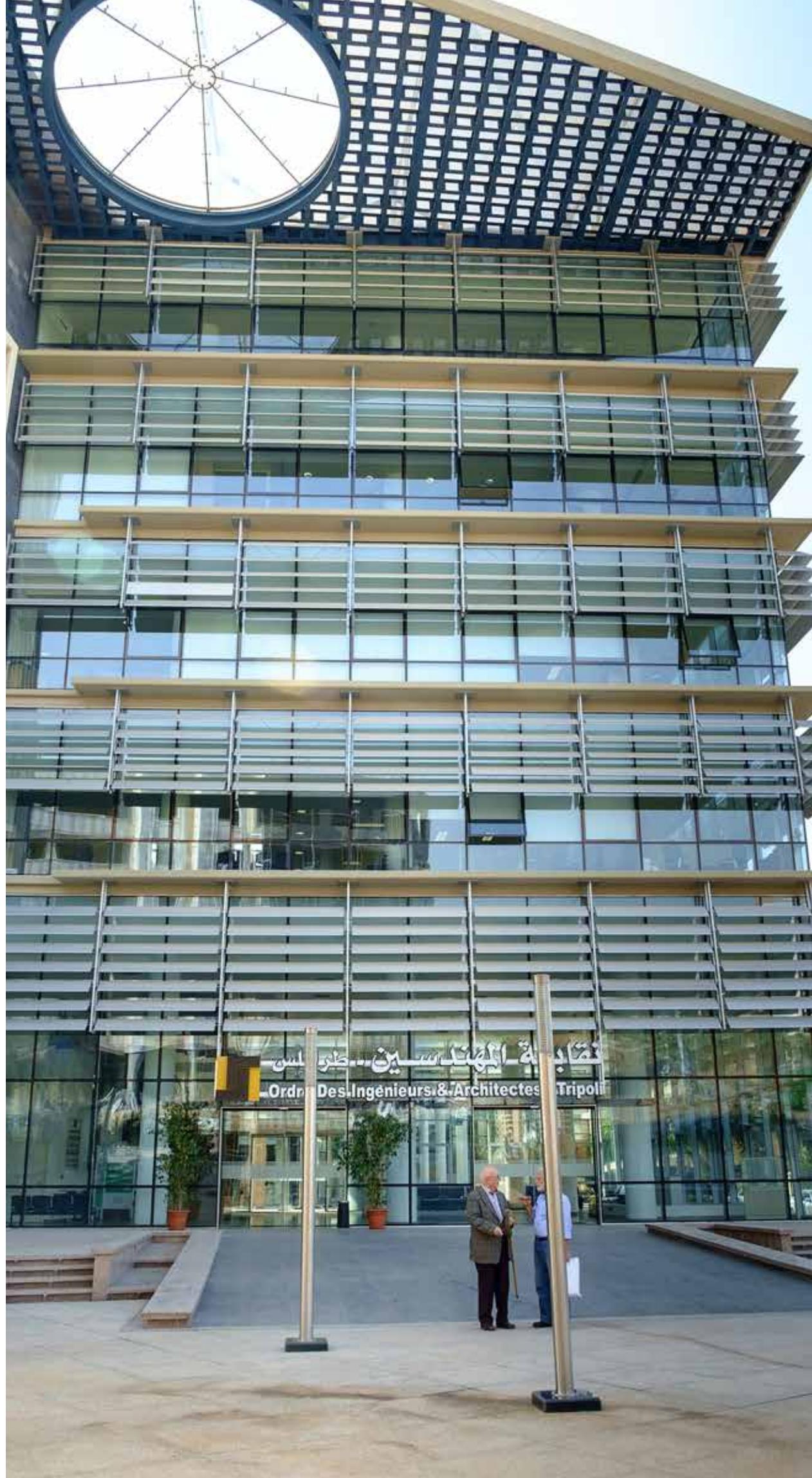
The structurally glazed aluminium curtain wall from Sapa features outward opening Italian style windows and bespoke 450 mm solar shading blades suspended from projecting floor slabs.

Architect: Bureau Ghalayini  
Fabricator: Tabet Enterprises  
Contractor: Alusteel



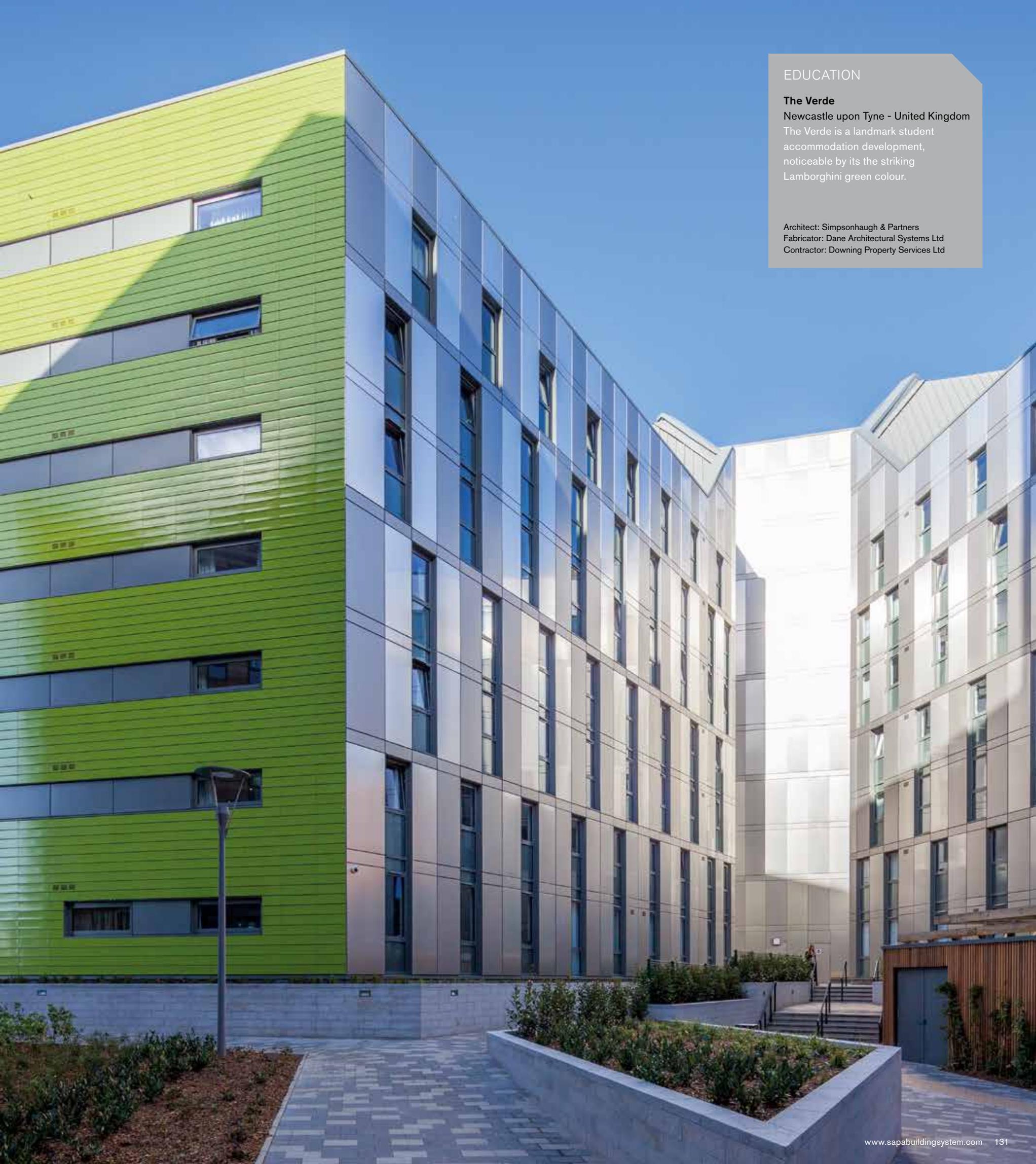


This building in the north of Lebanon is an office building, hosting the headquarters of the Engineers and Architect Community.









## EDUCATION

### **The Verde**

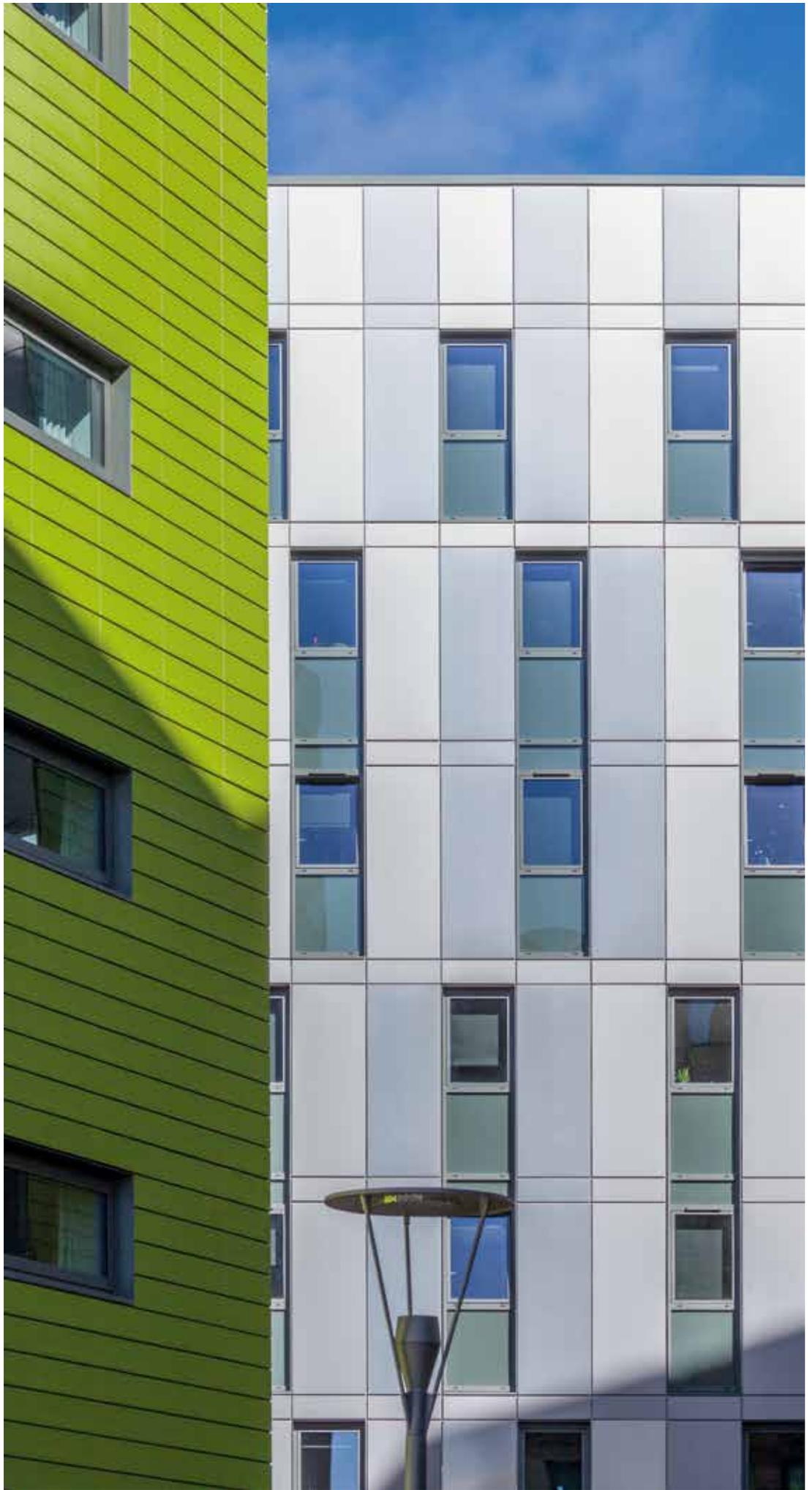
Newcastle upon Tyne - United Kingdom

The Verde is a landmark student accommodation development, noticeable by its the striking Lamborghini green colour.

Architect: Simpsonhaugh & Partners

Fabricator: Dane Architectural Systems Ltd

Contractor: Downing Property Services Ltd









HOUSING

**Apartments Acaciapark**

Hasselt - Belgium

This project consists of 22 luxurious apartments, with the aim to rejuvenate the local area and bring a new lease of life to the neighbourhood.

Architect: DBV Architecten  
Fabricator: Van Hout Alu Construct nv  
Contractor: Kumpen NV



## OFFICE

### Office Building

Battice - Belgium

For this project the windows were a crucial part in the architecture. Not only do they support the design of the building, they also are design in a functional way, maximising the view from the office to the outside.

Architect: Atelier Concept sc  
Fabricator: L. Lousberg SA





# Be inspired by our architectural aluminium solutions

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